

### PORT LAREDO LOGISTICS CLUSTER AND THE IMPACT OF TECHNOLOGY ON LOGISTICS

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## INTRODUCTION

The current economic environment, technological advancements, and changes in international trade policies have forced global companies to reevaluate their competitive advantages.

2020 has been a prime example of what we define in innovation research as a VUCA environment. We live in an environment full of Volatility, Uncertainty, Complexity, and Ambiguity, and managing these fluctuations is more critical today than ever.

Previously, the formulation, implementation, and evaluation of strategic planning were enough for companies and individuals to face these challenges.

Today, we see how strategic planning moves from a planning concept to a constant adaptation concept; therefore, companies and organizations must adapt quickly and fit systematically to this new reality. Today's talk will focus on one alternative companies are exploring to further their competitiveness and efficiency: Logistics 4.0.





### **CIRCLE OF INFLUENCE**



### **REGION LAREDO**



Source: Texas LAUS / INEGI (ENOE/ETOE)





### **REGION LAREDO**

\$205.9 Billion of Annual Trade (2020)

\$14+ Billion Gross Domestic Product 2.32 Million north bound trucks handled by the Laredo Port of Entry



### Total Trade through the Laredo Port of Entry



Source: U.S. Census Compiled by: Texas Center for Border conomic and Enterprise Development

**TEXAS A&M INTERNATIONAL UNIVERSITY** 

### Total Trade through the Laredo Port of Entry



**TEXAS A&M INTERNATIONAL UNIVERSITY** 

Compiled by: Texas Center for Border conomic and Enterprise Development

### 2020 % Share of Trade through Port of Laredo

	Manufactured goods cla chiefly by materia 11.7%	assified I	Chemical: produ 8	s and related cts, n.e.s. 3.7%
Machinery and transport equipment 59.0%	Miscellaneous manufactured articles 8.0%	Food and li 7.1 Mineral fuels, lubricants and related materials	ve animals % Crude mater inedi except fuels 1.3%	Beverages and tobacco 1.2% Commodit



#### 2,500,000 2,332,838 2,272,551 2,267,6 2,156,776 2,000,000 2,078,788 2,073,060 2,041,39 2,021,192 1,982,097 1,855,310 1,777,141 1,737,427 1,500,000 1,439,123 1,301,128 1,000,000 500,000 295,919 301,466 251,359 254,050 244,670 226,228 137,995 2015 2016 2017 2018 2019 2021 (Jan-Jul) 2020

#### Total Southbound Truck Crossings through Port of Laredo

----- Colombia ------ World Trade ------ TOTAL Trucks

Source: City of Laredo Bridge System

Compiled by: Texas Center for Border conomic and Enterprise Development



#### 1,600,000 1,400,000 1,439,123 1,367,433 1,317,198 1,301,128 1,200,000 1,256,168 1,240,124 1,217,128 1,188,721 1,172,577 1,154,354 1.123.507 1,000,000 1,043,838 1.022.644 1,013,027 800,000 600,000 400,000 200,000 196,286 166,077 150,305 144,621 141,327 137,995 132,661 2015 (Jan-Jul) 2016 (Jan-Jul) 2017 (Jan-Jul) 2018 (Jan-Jul) 2019 (Jan-Jul) 2020 (Jan-Jul) 2021 (Jan-Jul)

#### Total Southbound Truck Crossings through Port of Laredo



- Colombia - World Trade - TOTAL Trucks

Source: City of Laredo Bridge System

Compiled by: Texas Center for Border conomic and Enterprise Development



#### % Share of Total Truck Crossings by Laredo Bridge



Source: U.S. Census Compiled by: Texas Center for Border conomic and Enterprise Development

World Trade

Colombia

# 2020 U.S. WORLD TRADE

**Through Texas Ports of Entry** 



Laredo, Hidalgo/Pharr, Brownsville, Edinburgh Airport, Progreso, Rio Grande City, Roma, Valley International Airport (Harlingen), Eagle Pass and Del Rio

Source: U.S. Census, USA Trade

### 2019 Texas State Trade

**Exported and Imported Goods from the State of Texas** 



### 2020 U.S. – Mexico Trade

Billions of U.S. Dollars



Data compiled by Texas Center for Border Economic and Enterprise Development, TAMIU Source: U.S. Department of Commerce Bureau of the Census, Foreign Trade Division

#### Laredo Customs District :

Laredo, Hidalgo/Pharr, Brownsville, Edinburgh Airport, Progreso, Rio Grande City, Roma, Valley International Airport (Harlingen), Eagle Pass y Del Rio

### **TOP 20 U.S. PORTS** (2017)



### **MEXICO AUTOMOTIVE INDUSTRY**



### **TRADE FLOWS**



### **PORTER'S DIAMOND MODEL**



#### FIRM STRATEGY, STRUCTURE & RIVALRY

Rivalry leads to firms discovering new ways to increase production and to the advancement of innovations. The consolidation of market power, degree of competition, and businesses' ability to compete and enter a nation's market are essential here.

#### **DEMAND CONDITIONS**

Size and nature of the customer base for products, which also drives innovation and product improvement. Larger, more dynamic consumer markets will demand and stimulate a need to differentiate and innovate, as well as simply greater market scale for businesses.

#### **RELATED AND SUPPORTING INDUSTRIES**

Upstream and downstream industries (suppliers and customers) that facilitate innovation through interchanging concepts. These can drive innovation through knowledge transfer.

#### **FACTOR CONDITIONS**

Factor conditions are the components that a country's economy can produce for itself, such as a large skilled labor market, technological innovation, infrastructure, and capital.

### **PORTER'S DIAMOND MODEL**

**Port Laredo Logistics Cluster** 

01

FIRM STRATEGY, STRUCTURE & RIVALRY



- + Historical cross-border economic cooperation
- + UMCA as a stable trade regulation framework in the region
- + Mexico as one of the countries with the greatest commercial openness, the US with the greatest commercial activity and Port Laredo as the largest export / import port between both countries
- + Competition from other regions in cross-border transport and other means of transport (air or rail)

- Lack of completion of strategic projects (ex: strategic in-bond site)
- Cross-border lack of coordination in the promotion of new infrastructures, in the face of significant progress in other regions
- Social instability due to violence and drug trafficking that increase transportation costs (security)
- Little competition between available means of transport, due to the lack of execution of strategic infrastructure (ex: new railway port, cargo airport and bridge 4-5))



#### DEMAND CONDITIONS



- + Sophisticated customers in the US and manufacturing clusters in Mexico with recurring needs (ex: carriers and customs agents)
- + Demanding cross-border transport security requirements
- requiring specialized activity
- + Need for support services for commercial activity and transport
- High dependence on other sectors (ex: automotive) and economic factors (ex: rising oil prices)
- High price elasticity
- Dependence on government and business decision-making centers outside the region

### **PORTER'S DIAMOND MODEL**

**Port Laredo Logistics Cluster** 



#### **RELATED AND SUPPORTING INDUSTRIES**



- + Manufacturing cluster in Mex as a products and goods supplier sector for the cluster
- + Automotive cluster in the US as a demanding manufacturing and transportation sector
- + Hospitality and leisure cluster that supports transport activity
- + Important network of industry and export associations

- Need for further development of the hospitality and leisure cluster in Nuevo Laredo
- Absence of own association to coordinate cluster activities



#### FACTOR CONDITIONS



- + Strategic location on the US / Mex border
- + Transport infrastructure built and maintained and (in the US) modernized with state-of-the-art technology
- + Human capital highly specialized in logistics and transport
- Slowdown in the modernization and expansion of transport infrastructures due to poor cross-border coordination
- English language barrier as a dividing factor in the transport sector

### PORT LAREDO LOGISTICS CLUSTER MAP



Source: Covarrubias, J.D., et.al "Cluster de Logistica Region Laredo." Microeconomics of Competitiveness Course, Orkestra – Basque Institute of Competitiveness.

### **PORT LAREDO OPERATIONS**

**United States exports to Mexico** 



and picks up the load.

### **PORT LAREDO OPERATIONS**

**Mexico imports to the United States** 



Mexican driver returns with or without cargo.

\* About 15% of cargo is taken by American trucks with Mexican drivers on B1 Visas







Source: Asgard Human Venture Capital for Artificial Intelligence

### **STRATEGIC INITIATIVES**

2008 Smart Manufacturing (USA) Universities

2011 Advanced Manufacturing (USA) Government

> **2012 Industrial Internet (USA)** GE & Other Private Companies

TEXAS A&M INTERNATIONAL UNIVERSITY 2003 Manufuture (EU) Technology & R+D

**2008 Factories of the Future (EU)** EU Commission & Private Sector

2011 Industry 4.0 (Germany) Universities & R+D



### FOURTH INDUSTRIAL REVOULUTION



### The McKinsey Digital Compass maps Industry 4.0 levers to the 8 main value drivers.





<sup>1</sup>Maintenance, repair, and operations.

Source: "Industry 4.0: How to navigate digitization of the manufacturing sector," McKinsey Digital, 2015 McKinsey&Company



### **INDUSTRY 4.0 – CHANGE OF MODEL**



### **TECHNOLOGIES**

Industry 4.0 is a revolutionary trend, brought about thanks to the use of Information and Communication Technology (ICT) services to optimize, monitor, automate, and adapt manufacturing processes within companies, making them more productive and efficient.



The applications of Industry 4.0 are in almost all areas of a company, such as operations, quality control, management, maintenance, HR, logistics, and IT.





### **ACCELERATED CONVERGENCE**



### **AUTOMATIZATION BY SECTORS**

Impact of automation by industry in the United States FTE weighted % of technically automatable activities by industry in the United States

Manufacturing	64		
Accommodation and food services	58		
Transportation and warehousing	55		
Mining	53		
Retail trade	53		
Wholesale trade	48		
Agriculture, forestry, fishing, and hunting	47		
Construction	44		
Finance and insurance	44		
Utilities	44		
Real estate, rental, and leasing	43		
Other services	41		
Information	40		
Arts, entertainment, and recreation	40		
Administrative, support, and waste management	39		
Professional, scientific, and technical services	38		
Healthcare and social assistance	37		
Management of companies and enterprises	36		
Educational services	31		

1 We define automation potential by the work activities that can be automated by adapting currently demonstrated technology.

SOURCE: MGI Global Automation Impact Model; IMF; WTO; OECD; UNCTAD; McKinsey Global Institute analysis

### LOGISTICS 4.0



### **LOGISTICS 4.0 - ROADMAP**

			Industry 4.0					
Logistics								
Supply Chain Logistics			E E					
	Local Operating Structure	Global Operations Structure	Partial Global Resource Planning / Controlling	Complete Global Resource Planning / Controlling	Open and Flexible Operations Footprint			
Inbound Logistics	🛔 ⇒	⇒ 🕯						
	Push Delivery Process	Pull Delivery Process / JIS	Vendor Managed Inventory	Autonomous Inventory Management	Predictive Inbound Logistics Management (Big Data)			
Warehouse Management	Storage	Stock			St. rage			
	No Automation	Automatic Warehouse System	Automatic Warehouse Network	Supply Chain Warehouse Network	No Warehouse in Supply Chain			
Intralogistics / Line Feeding								
	Manually steered rack, trolley	Manually steered train	Autonomous FTS on fixed routes	Autonomous FTS on open area	Autonomous FTS on open area steered by production machine			
Outbound Logistics		⇒ 🐐		6° J				
	Push Delivery Process	Order-Based Delivery Management	Active Delivery Management	Automatic Delivery Management	Predictive Delivery Management			
Logistics Routing								
	Decentralized Vehicle / Equipment Fleet	Centralized Vehicle / Equipment Fleet	Pre-planned and Centralized Fleet	Real-Time Routing and Connected Navigation	Autonomous Transportation Vehicle / Equipment			

Source: Unity Logistics

## **LOGISTICS 4.0 – CHANGE IN MODEL**

Today, as supply chains become increasingly complex with more and more actors participating in them, there are endless documents to verify and lengthy processes to follow. This is where exponential technologies are applied within Logistics 4.0.

Companies are working with blockchain technology to accelerate the verification processes within the logistics sector, where each part of a supply chain is connected. It is expected to bring a paradigm shift by reducing the human errors that used to occur during long logistics processes and ensure reliability at every step of the supply chain.

IoT devices and big data analytics will help vendors and customers determine inventories spread across the world. Robots will be implemented to perform simple and repetitive warehouse work. With VWS (Virtual Warehouse Systems), warehouse managers will know the current status of their warehouse remotely. Additionally, autonomous trucks, drone delivery, and other advanced technologies and services will significantly impact Logistics 4.0.







## PROCESS FLOW OF SUPPLYCHAIN USING BLOCKCHAIN

A product is produced for international market and shipment info. is added to blockchain.

Blockchain Council

TEXAS A&M INTERNATIONAL

UNIVERSITY

Container loaded on ship.

Official approve

transfer to port

and Blockchain

executes smart

contract

realeasing the

shipment.

All peers have end-to-end visibility of the ledger containing supplychain information. Retailers receives the product and information is relayed back to blockchain.

www.blockchain-council.org



### **LOGISTICS 4.0 - TRENDS**

#### Intelligent Supply Chain

- Figuring out demand of each customer by analyzing purchase data
- Securing/recommending items customers might need in advance
- A virtuous cycle of manufacturing, retail, and logistics

#### Cargo Control/Instant Delivery

- Real-time cargo tracking & control
- Integrated management of orders and deliveries on a single platform
- Instant delivery in which delivery begins right after an order comes in.

#### **Cost Reduction**

- Operating cost reduction through tech-driven innovations
- Automation facilities/robots to replace simple manual work
- Innovation leads to lower prices, ultimately benefiting customers

Source: Samsung SDS





### CONCLUSIONS

1.- Smart supply chains are currently being developed. Using big data analytics and artificial intelligence, companies analyze their customers' past purchase history, forecast highly accurate demand, and adjust their inventories accordingly from the start of the manufacturing process to avoid stockouts or overstocking of stocks of your final products.

2.- It is increasingly essential for businesses to provide global shipment visibility, manage cargo with the best quality, and offer instant delivery. They should be able to inform customers about the location and status of the shipment through real-time monitoring and supervision, using their integrated logistics platform that covers the entire logistics process. Additionally, companies should aim to provide instant delivery where the current three-day shipment is converted to a 24-hour delivery or instant delivery.

3.- Companies will continue to lower product prices and reduce costs by driving innovations with exponential technologies. Robots, autonomous vehicles, and paperwork and verification processes automation will eliminate simple and repetitive work scattered throughout logistics processes, leading to lower costs and higher quality of service.







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